Work Order ID 71018

Tuesday, June 21, 2011 9:22:17 AM

Item ID: D412-702-043B

Revision ID:

Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 6/21/2011 **Start Qty:** 1.00

Required Date: 6/21/2011 **Req'd Qty:** 1.00

Reference: disassemble

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Run Start

Stop

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
IIN D412-702	Rev E								
105	Pick Kit	0.00							
Packaging									
Packaging	**Memo**	0.00							
	PULL FROM STOCK: 1 X D412-702-043B B68192 DISASSEMBLE KIT COMPLETELY, RETURN ITEMS TO STOCK UNDER ORIGINAL B/N'S								
130	QC21- Final Inspection - Work Order Release	0.00							
QC									
Quality Control	**Memo**	0.00							

11/6/21

11/6/21

11.06-21

Picklist Print

Tuesday, June 21, 2011 9:22:14 AM

Work Order ID: 71018

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 6/21/2011 **Required Date:** 6/21/2011

Start Qty: 1.00 **Required Qty:** 1.00

Comments:
IPP rev A 07.05.10 new issue EC
IPP rev C 07.06.20 changed AN44 4A to AN444A EC
IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-10A Bolt		Purchased	No				Each	177.0000		-4 M114523			
				Location		**Loc Qty**		**Loc Code**					
				ST356		177							
					116419	3							
					117313	49							
					117619	125							
AN4-44A Bolt		Purchased	No				Each	47.0000		-2 104806			
				Location		**Loc Qty**		**Loc Code**					
				ST360		47							
					104806	47							
AN960JD416 Washer	NAS1149D0463J	Purchased	No				Each	0.0000		-6 M116304			
AN960JD416L Washer	~~NAS1~~149D0416J	Purchased	No				Each	29.0000		-4 110153			
				Location		**Loc Qty**		**Loc Code**					
				FP-B		29							
					110153	29							

Picklist Print

Tuesday, June 21, 2011 9:22:14 AM

Work Order ID: 71018

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 6/21/2011 **Required Date:** 6/21/2011

Start Qty: 1.00 **Required Qty:** 1.00

CR3212-4-4 Cherry Rivet	Purchased	No		Each	0.0000		-12 11/6242
D3542-1 Bracket	Manufactured	No		Each	6.0000		-2 64133
			Location	**Loc Qty**	**Loc Code**		
			ST245	6			
			68314	6			
D3571-1 Guide	Manufactured	No		Each	0.0000		-3 63965
D3571-3 Guide	Manufactured	No		Each	6.0000		-2 62015
			Location	**Loc Qty**	**Loc Code**		
			ST245	6			
			68773	6			
D3578-041 Doubler	Manufactured	No		Each	69.0000		-6 64763
			Location	**Loc Qty**	**Loc Code**		
			ST245A	69			
			68775	69			
D3610-041 Bracket	Manufactured	No		Each	1.0000		-2 62338 11/6/21
			Location	**Loc Qty**	**Loc Code**		
			ST245A	1			
			66881	1			

Picklist Print

Tuesday, June 21, 2011 9:22:14 AM

Work Order ID: 71018

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 6/21/2011 **Required Date:** 6/21/2011

Start Qty: 1.00 **Required Qty:** 1.00

D3618-1	Manufactured	No	Each	40.0000	-2	55669
CAP						

Location	Loc Qty	Loc Code
ST245A	40	
55669	40	

D3761-1-041	Manufactured	No	Each	0.0000	-5	61451
HOOK & LOOP STRIP						
D412-702-043B	Manufactured	No	Each	0.0000	1	68192
5-Man Fwd Facing Shoulder Harness, 3 point						
D412-702-059	Manufactured	No	Each	4.0000	-1	68316
Grommet						

Location	Loc Qty	Loc Code
FG122	4	
68788	4	

D412-702-101B	Manufactured	No	Each	0.0000	-1	65010
Harness Assembly						
D412-702-103B	Manufactured	No	Each	0.0000	-1	65011
Harness Assembly						
D412-702-105B	Manufactured	No	Each	0.0000	-1	65012
Harness Assembly						
D412-702-107B	Manufactured	No	Each	0.0000	-1	65017 11/4/21
Harness Assembly						

Picklist Print

Tuesday, June 21, 2011 9:22:14 AM

Work Order ID: 71018

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 6/21/2011 **Required Date:** 6/21/2011

Start Qty: 1.00 **Required Qty:** 1.00

D412-702-109B Harness Assembly	Manufactured	No	Each	0.0000	-1	65018
MS21042L4 Nut	Purchased	No	Each	4,813.000	-6	115621

Location	Loc Qty	Loc Code
ST300	4813	
117441	2519	
117601	794	
117885	1500	

MS24693-S274 Screw	Purchased	No	Each	147.0000	-2	114718

Location	Loc Qty	Loc Code
ST288	147	
117441	147	

MS24694-S56 SCREW	Purchased	No	Each	53.0000	-3	104407

Location	Loc Qty	Loc Code
ST289A	53	
104407	53	

MS24694-S58 Screw	Purchased	No	Each	101.0000	-2	104407

Location	Loc Qty	Loc Code
ST289A	101	
104407	2	
116540	99	

Picklist Print

Tuesday, June 21, 2011 9:22:15 AM

Work Order ID: 71018

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 6/21/2011 **Required Date:** 6/21/2011

Start Qty: 1.00 **Required Qty:** 1.00

MS24694-S60	Purchased	No	Each	96.0000	-1	M104407
Screw						

Location	Loc Qty	Loc Code
ST289A	96	
104407	96	

Work Order ID 65008

Wednesday, January 05, 2011 1:26:47 PM

Item ID: D412-702-043B
Revision ID:
Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Accept **Setup** **Start** **Stop**

Start Date: 1/5/2011 **Start Qty:** 1.00
Required Date: 1/14/2011 **Req'd Qty:** 1.00
Reference:

Cust Item ID:
Customer:

Approvals: **Process Plan:** _____ **Date:** 11-01-5 **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run **Start** **Stop**

Draw Nbr	Revision Nbr
IIN D412-702	Rev E

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	DOCUMENT CONTROL	0.00							
DC									
Document Control	**Memo**	0.00							
	Photocopy bluefile & type labels per PPP D412-702-043B CHG003								
105	Pick Kit	0.00							
Packaging	**Memo**	0.00							
110	QC4- 100% Inspect kits for completeness	0.00							
QC									
Quality Control	**Memo**	0.00							

Work Order ID 65008

Wednesday, January 05, 2011 1:26:47 PM

Item ID: D412-702-043B

Revision ID:

Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 1/5/2011 **Start Qty:** 1.00

Required Date: 1/14/2011 **Req'd Qty:** 1.00

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
Packaging	Packaging					11/1/31	SL		
Packaging	**Memo**	0.00							
Packaging	Identify and pack for shipping as per PPP D412-702-043B Location: SL PPP Rev: C								
130	QC21- Final Inspection - Work Order Release	0.00							
QC							11/02/02		
Quality Control	**Memo**	0.00							
						CL 11/02/04			

Picklist Print

Wednesday, January 05, 2011 1:26:51 PM

Work Order ID: 65008

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 1/5/2011 **Required Date:** 1/14/2011

Start Qty: 1.00 **Required Qty:** 1.00

Comments:
IPP rev A 07.05.10 new issue EC
IPP rev C 07.06.20 changed AN44 4A to AN444A EC
IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-10A Bolt		Purchased	No			110	Each	99.0000	4	4 11/1/12 SP			
				Location		**Loc Qty**		**Loc Code**					
				ST356		99							
					113422	1							
					114523	8				4			
					115835	40							
					116419	50							
AN4-44A Bolt		Purchased	No			110	Each	69.0000	2	2 11/1/12 SP			
				Location		**Loc Qty**		**Loc Code**					
				ST360		69							
					104806	69				2			
AN960JD416 Washer	NAS1149D0463J	Purchased	No			110	Each	30.0000	6	6 M116304	11/1/12 SP		
				Location		**Loc Qty**		**Loc Code**					
				ST300		24							
					113288	24							
				ST356		6							
					115622	6							

Picklist Print

Wednesday, January 05, 2011 1:26:51 PM

Work Order ID: 65008

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 1/5/2011 **Required Date:** 1/14/2011

Start Qty: 1.00 **Required Qty:** 1.00

AN960JD416L	NAS1149D0416J	Purchased	No		110	Each	152.0000	4	4	11/4/12 SJ
Washer										

Location	Loc Qty	Loc Code
ST346	152	
106785	2	
110153	150	

CR3212-4-4		Purchased	No		110	Each	98.0000	12	12	11/4/12 SJ
Cherry Rivet										

Location	Loc Qty	Loc Code
ST311	98	
116242	98	

D3542-1		Manufactured	No		110	Each	12.0000	2	2	11/4/12 SJ
Bracket										

Location	Loc Qty	Loc Code
ST245	12	
32606	2	
64133	10	

D3571-1		Manufactured	No		110	Each	11.0000	3	3	11/4/12 SJ
Guide										

Location	Loc Qty	Loc Code
ST245	11	
63965	11	

Picklist Print

Wednesday, January 05, 2011 1:26:51 PM

Work Order ID: 65008

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 1/5/2011 **Required Date:** 1/14/2011

Start Qty: 1.00 **Required Qty:** 1.00

D3571-3	Manufactured	No	110	Each	13.0000	2	2	11/1/12 SP
Guide								

Location	Loc Qty	Loc Code
ST245	10	
63966	10	
ST245A	3	
62015	3	2

D3578-041	Manufactured	No	110	Each	43.0000	6	6	11/1/12 SP
Doubler								

Location	Loc Qty	Loc Code
ST244A	43	
64763	43	6

D3610-041	Manufactured	No	110	Each	14.0000	2	2	11/1/12 SP
Bracket								

Location	Loc Qty	Loc Code
ST244A	14	
62338	14	2

D3618-1	Manufactured	No	110	Each	59.0000	2	2	11/1/12 SP
CAP								

Location	Loc Qty	Loc Code
ST244A	59	
55669	59	2

Picklist Print

Wednesday, January 05, 2011 1:26:51 PM

Work Order ID: 65008

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 1/5/2011 **Required Date:** 1/14/2011

Start Qty: 1.00 **Required Qty:** 1.00

D3761-1-041	Manufactured	No		110	Each	68.0000	5	5 1/1/12 SP
HOOK & LOOP STRIP								

Location	Loc Qty	Loc Code
ST244A	5	
61451	5	
ST245	63	
63903	63	

D412-702-059 CHANGE	Manufactured	No		110	Each	4.0000	1	1 1/1/12 SP
Grommet								

Location	Loc Qty	Loc Code
FG122	4	
63968	4	

D412-702-101B	Manufactured	No		110	Each	0.0000	1	1 B65010 1/1/12 SP
Harness Assembly								
D412-702-103B	Manufactured	No		110	Each	0.0000	1	1 B65011 1/1/12 SP
Harness Assembly								
D412-702-105B	Manufactured	No		110	Each	0.0000	1	1 B65012 1/1/12 SP
Harness Assembly								
D412-702-107B	Manufactured	No		110	Each	0.0000	1	1 B65017 1/1/12
Harness Assembly								
D412-702-109B	Manufactured	No		110	Each	0.0000	1	1 B65018 1/1/12 SP
Harness Assembly								

Picklist Print

Wednesday, January 05, 2011 1:26:51 PM

Work Order ID: 65008

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 1/5/2011 **Required Date:** 1/14/2011

Start Qty: 1.00 **Required Qty:** 1.00

MS21042L4	Purchased	No		110	Each	4,180.000	6	6
Nut								

Location	Loc Qty	Loc Code
ST300	4180	
1123143	2	
115589	10	
115621	668	
116188	3500	

MS24693-S274	Purchased	No		110	Each	45.0000	2	2
Screw								

Location	Loc Qty	Loc Code
ST288	45	
114718	45	

MS24694-S56	Purchased	No		110	Each	86.0000	3	3
SCREW								

Location	Loc Qty	Loc Code
ST289A	86	
104407	86	

MS24694-S58	Purchased	No		110	Each	42.0000	2	2
Screw								

Location	Loc Qty	Loc Code
ST289A	42	
104407	42	

Picklist Print

Wednesday, January 05, 2011 1:26:51 PM

Work Order ID: 65008

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 1/5/2011 **Required Date:** 1/14/2011

Start Qty: 1.00 **Required Qty:** 1.00

MS24694-S60 Screw	Purchased	No	110	Each	110.0000	1	1	1/1/12

Location	Loc Qty	Loc Code
ST289A	110	
104407	110	

Work Order ID 68192

Friday, April 08, 2011 9:03:56 AM

Item ID: D412-702-043B **Accept** **Setup Start**

Revision ID:

Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point **Stop**

Start Date: 4/8/2011 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 4/8/2011 **Req'd Qty:** 1.00 **Customer:**

Reference: DISASSEMBLY

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start**

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

Draw Nbr	Revision Nbr
IIN D412-702	Rev E

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	DOCUMENT CONTROL	0.00							
DC									
Document Control	**Memo**	0.00							
	Photocopy bluefile & type labels per PPP D412-702-043B CHG003								
105	Pick Kit	0.00							
Packaging									
Packaging	**Memo**	0.00							
	PULL FROM STOCK:								
	1 X D412-702-043B B65008								
	REMOVE:								
	~~1 X~~ D412-702-059 B 63968								
	(FOR S/O 104667 D412-702-343)								
	REPLACE WHEN AVAILABLE:								
	1 X D412-702-059 B 68316								

M 11 04 13 (1)

11/4/8(1)

11/4/13

Work Order ID 68192

Friday, April 08, 2011 9:03:56 AM

Item ID: D412-702-043B **Accept** **Setup Start**

Revision ID: **Stop**

Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/8/2011 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 4/8/2011 **Req'd Qty:** 1.00 **Customer:**

Reference: DISASSEMBLY

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start**

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
110	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control							11	04	13
120		0.00							
Packaging	Packaging								
Packaging	Memo	0.00						11-04-13	
	REPACKAGE PER PPP USING NEW B/N NEW LABEL REQ'D Identify and pack for shipping as per PPP D412-702-043B Location:_____ PPP Rev:_____								
130	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/4/13

11/4/14

MF

11-04-14

Picklist Print

Friday, April 08, 2011 9:03:54 AM

Work Order ID: 68192

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/8/2011 **Required Date:** 4/8/2011

Start Qty: 1.00 **Required Qty:** 1.00

Comments:
IPP rev A 07.05.10 new issue EC
IPP rev C 07.06.20 changed AN44 4A to AN444A EC
IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-702-043B 5-Man Fwd Facing Shoulder Harness, 3 point		Manufactured	No				Each	0.0000		1 B65008			
D412-702-059 Grommet		Manufactured	No				Each	0.0000		1 B68316			
D412-702-059 Grommet		Manufactured	No				Each	0.0000		-1 B63968		11/4/8	

Status	Item ID	Rev	Name	Quantity Per	UOM	Stop Date	Route Seq ID	Scrap %	Scrap Quant	Comments	Date Last Mod
✓	AN4-10A		Bolt	4.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	AN4-44A		Bolt	2.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	AN960JD416		Washer	6.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	AN960JD416L		Washer	4.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	CR3212-4-4		Cherry Rivet	12.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	D3542-1		Bracket	2.0000	Each		110	0 %	0.0000		12/5/2009 8:29...
✓	D3571-1		Guide	3.0000	Each		110	0 %	0.0000		12/5/2009 8:30...
✓	D3571-3		Guide	2.0000	Each		110	0 %	0.0000		12/5/2009 8:30...
✓	D3578-041		Doubler	6.0000	Each		110	0 %	0.0000		12/5/2009 8:30...
✓	D3610-041		Bracket	2.0000	Each		110	0 %	0.0000		12/5/2009 8:30...
✓	D3618-1		CAP	2.0000	Each		110	0 %	0.0000		12/5/2009 8:30...
✓	D3761-1-041		HOOK & LOO...	5.0000	Each		110	0 %	0.0000		12/5/2009 8:31...
✓	D412-702-059		Grommet	1.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	D412-702-101B		Harness Asse...	1.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	D412-702-103B		Harness Asse...	1.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	D412-702-105B		Harness Asse...	1.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	D412-702-107B		Harness Asse...	1.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	D412-702-109B		Harness Asse...	1.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	MS21042L4		Nut	6.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	MS24693-S274		Screw	2.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	MS24694-S56		SCREW	3.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	MS24694-S58		Screw	2.0000	Each		110	0 %	0.0000		12/5/2009 7:16...
✓	MS24694-S60		Screw	1.0000	Each		110	0 %	0.0000		12/5/2009 7:16...

7108

412-702-043B

-68192